



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

D4034-041
Job Sheet 168350



Part No: D4034-041

Job Qty: 1 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Large Fab-2		SG 2017-11-29
100	Large Fab	1 pcs		11/17/17	0.00	1.15	Large Fab 1		SG 2017-11-30
110	QC	1 pcs		11/17/17	0.00	0.00	QC9		SG 2017-11-30
120	QC	1 pcs		11/17/17	0.00	0.00	QC5		SG 2017-12-01
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3		SG 2017-12-01
140	QC21-SA	1 Ea		11/17/17	0.00	0.00	QC21		SG 2017-12-01

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7 5007898	1	2	0	0
	D4021-9 5002071	4	5	0	0
	D4034-1 5003623	1	28	0	0
	D4034-3 5002666	1	28	0	0

Part Specifications

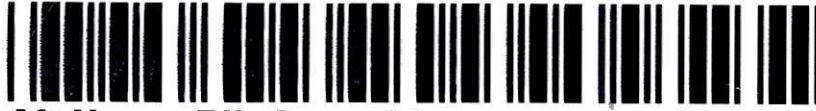
Specifications could not be found.

Plex 11/29/17 9:05 AM dart.gauthier.daniel

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Aft Upper Rib Assembly

PART NO: D4034 - 041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/29/17

Job No: 168350